

## Bondtak 2080

### Description

Bondtak 2080 is a synthetic rubber based heavy-duty aerosol adhesive using ozone friendly propellants developed specifically for quick, clean, and convenient spray application. Bondtak 2080 can be used to bond a wide variety of substrates to a number of materials including wood, plastics, metal, insulation foams, fabric, cardboard, and paper. **(Not suitable for bonding plasticised PVC or PVC coated materials)**. It is designed to be sprayed onto both substrates to be bonded, which when consolidated will form an instant permanent bond. However, with more lightweight or fibrous materials a one-way bond can be achieved quite easily. Bondtak 2080 gives you a clean, versatile adhesive application with instant grab, long tack life and variable spray pattern.

### Technical Data

Packaging	500ml Aerosol Can
Solvent	Chlorinated
Service Temperature	0°C to +50°C
Chemical Resistance	Resistance to water, dilute acids, alkalis, and aliphatic oils.
Shelf Life	12 months in unopened container
Storage Temperature	Between 10°C and 20°C. Lower temperatures can cause permanent damage to the product

### Application Data

Open Time (Two way)	1 – 3 minutes depending on the porosity and uniformity of the spray.
Application Temperature	Between 15°C and 25°C
Substrate Preparation	All surfaces should be free of contamination by dust, grease, oils, or release agents. Foams should be checked for contamination by mould release or cutting agents. Cleaning solutions, if used, must be allowed to evaporate before application of the adhesive.

Please consult the Bondtak 2080 Safety Data Sheet for statutory regulation information.

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