

## Flexifoam Gun

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**Technical data**

Basis	Polyurethane
Consistency	Stable foam, thixotropic
Curing system	Moisture curing
Skin Formation (FEICA TM 1014)	7 min
Cutting Time (FEICA TM 1005)	40 min
Density	Ca. 25 kg/m <sup>3</sup>
Air permeability (DIN 18542)	$a < 0,1 \text{ m}^3/[\text{h.m.}(\text{daPa})^{2/3}]$
Water vapor permeability (DIN EN ISO 12572)	$\mu = 20$
Sound insulation (EN ISO 717-1)	60 dB
Insulation factor (DIN52612)	34,5 mW/m.K
Curing time	1 hour for a 30 mm bead at 20 °C
Box Yield (FEICA TM 1003)	750 ml yields ca. 30 l of foam
Joint Yield (FEICA TM 1002)	750 ml yields ca. 21 m of foam
Shrinkage (FEICA TM 1004)	< 5 %
Post-expansion (FEICA TM 1004)	< 5 %
Cellular Structure	Fine-celled
Fire rating (DIN4102)	B2
Permanent deformation under pressure (ISO 1856) 50% compression 22h after 1 day recovery	Ca. 6 %
Compressive strength (FEICA TM 1011)	Ca. 1,5 N/cm <sup>2</sup>
Tensile strength (DIN 53423)	Ca. 5,0 N/cm <sup>2</sup>
Elongation at break (DIN 53504)	30 %
Shear strength (FEICA TM 1012)	Ca. 2,5 N/cm <sup>2</sup>
Water absorption	1 % volume
Temperature resistance	-40 °C till +90 °C (cured) 120 °C (max 1 hour)

Soudal NV uses test methods approved by FEICA designed to deliver transparent and reproducible test results, ensuring customers have an accurate representation of product performance. FEICA OCF test methods are available at: <http://www.feica.com/our-industry/pu-foam-technology-ocf>. FEICA is a multinational association representing the European adhesive and sealant industry, including one-component foam manufacturers. Further information at: [www.feica.eu](http://www.feica.eu)

**Product description**

Flexifoam Gun is a one-component, self-expanding, ready to use polyurethane foam with elastic properties, which allow the foam to follow the movement of the joint and keep its insulation properties for many years.

- High filling capacity
- Good adhesion on all surfaces (except PE, PP and PTFE).
- High insulation value, thermal and acoustic
- Very good bonding properties.
- Very precise to dose.
- Low expansion
- Elastic and compressible.
- Freon free (not harmless to ozone layer and greenhouse effect)
- Fast curing

**Properties**

- 3 times more flexible than standard PU foam
- Airtight (see IFT-report)
- Water Vapour Open
- Excellent stability (no shrinkage or post-expansion)

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions are beyond our control, no liability under this publication is accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

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### Applications

- All foam applications in static and not static joints.
- Installing of window and door frames.
- Filling of cavities.
- Sealing of all openings in roof constructions.
- Apply of a sound absorbing layer.
- Improving thermal isolation in cooling systems.

### Packaging

Colour: blue

Packaging: 750 ml aerosol (net)

### Shelf life

24 months unopened and stored in dry and cool conditions. Upright storage is recommended

### Application method

Shake the aerosol can for at least 20 seconds. Fit the gun on the adapter. Surface should be free from grease and dust. Moisten surfaces with a water sprayer prior to application. For non-conventional substrates a preliminary adhesion test is recommended. Fill holes and cavities for 65 %, as the foam will expand. Repeat shaking regularly during application. If you have to work in layers repeat moistening after each layer. Fresh foam can be removed using Soudal Gun & Foamcleaner or acetone. Cured foam can only be removed mechanically or with Soudal PU-Remover.

Can temperature: +5 °C - 30 °C

Ambient temperature: -10 °C - 35 °C

Surface Temperature: -10 °C - 35 °C

### Health- and Safety Recommendations

Take the usual labour hygiene into account. Always wear gloves and goggles. Remove cured foam mechanically. Never burn away. Consult label and material safety data sheet for more information.

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